

**REF. 329**

**STAINLESS STEEL DISC CHECK VALVE**

  
**TÜVRheinland**<sup>®</sup>  
**ISO 9001 : 2015**

**Certificate 3.1**



**Size :** DN 1/4" to 2"  
**Ends :** Female-Female BSP  
**Min Temperature :** - 20°C  
**Max Temperature :** + 200°C  
**Max Pressure :** 63 Bars  
**Specifications :** Disc with spring type  
All positions  
PTFE seat filled with 15% glass fiber

**Materials :** Stainless steel EN 1.4408

**STAINLESS STEEL DISC CHECK VALVE**

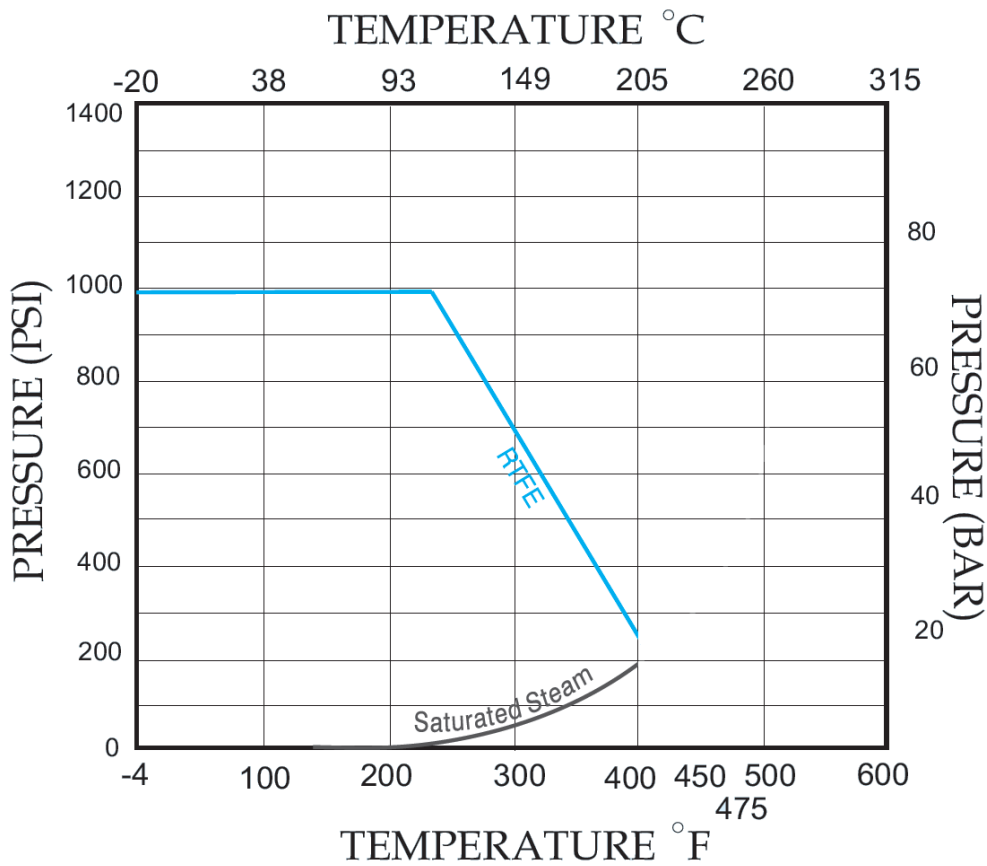
**SPECIFICATIONS :**

- 2 pieces disc with spring check valve
- All positions (respect the flow direction indicated by the arrow )
- Short length
- PTFE seat filled with 15% glass fiber

**USE :**

- Chemical and pharmaceutical industries, petrochemical industries, hydraulic installation, compressed air, potable water
- Min Temperature Ts : - 20°C
- Max Temperature Ts :+ 200°C
- Max Pressure Ps : 63 bars ( see graph under )
- Steam : 14 bars max

**PRESSURE / TEMPERATURE GRAPH :**

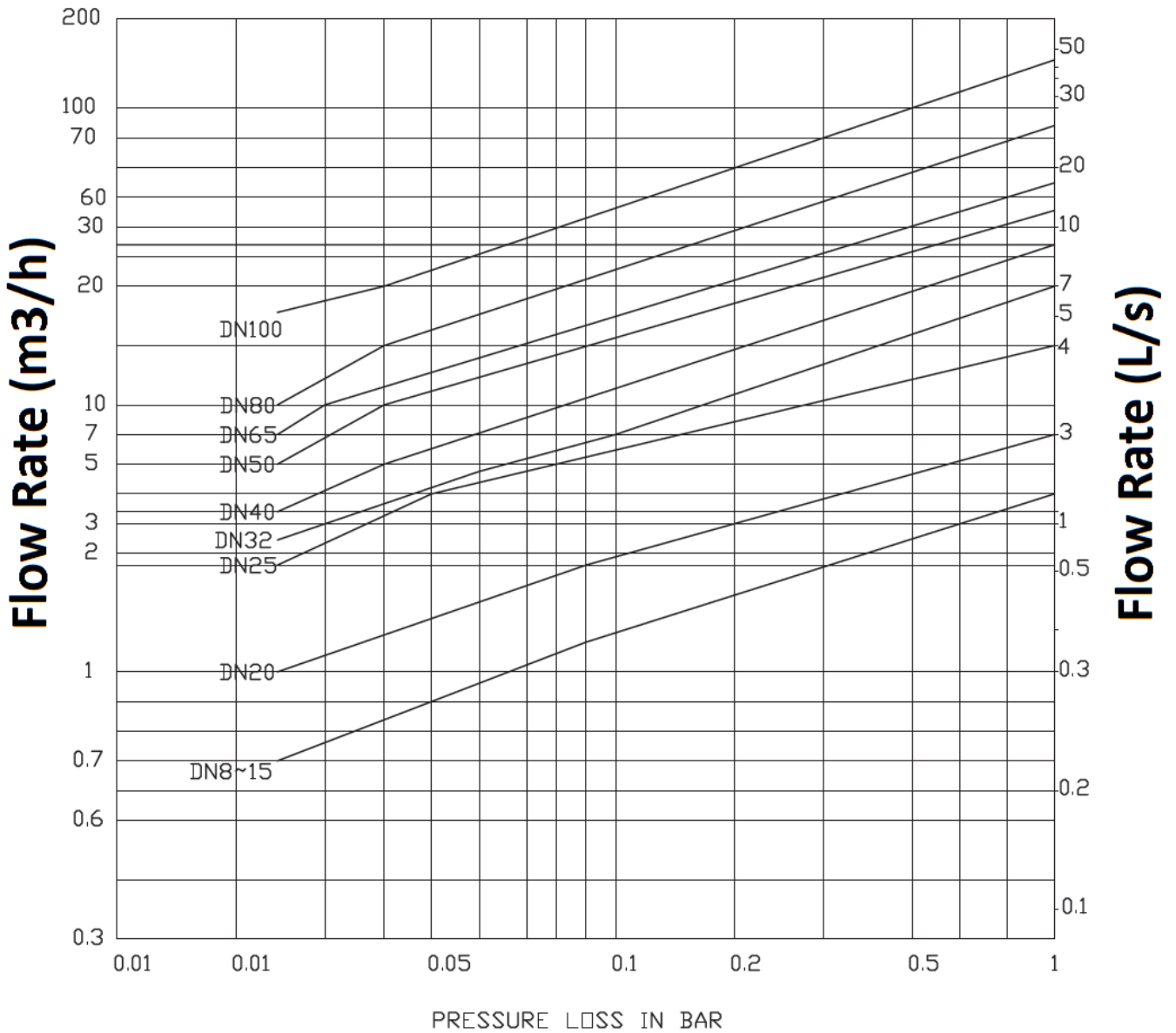


**FLOW COEFFICIENT Kvs ( M3 / h ) :**

DN	1/4"	3/8"	1/2"	3/4"	1"	1"1/4"	1"1/2"	2"
Kvs ( m3/h )	2.6	2.6	3.8	5.1	8	10.3	12.8	16

**STAINLESS STEEL DISC CHECK VALVE**

**HEAD LOSS GRAPH :**



**STAINLESS STEEL DISC CHECK VALVE**

OPENING PRESSURE ( in mbar ) :

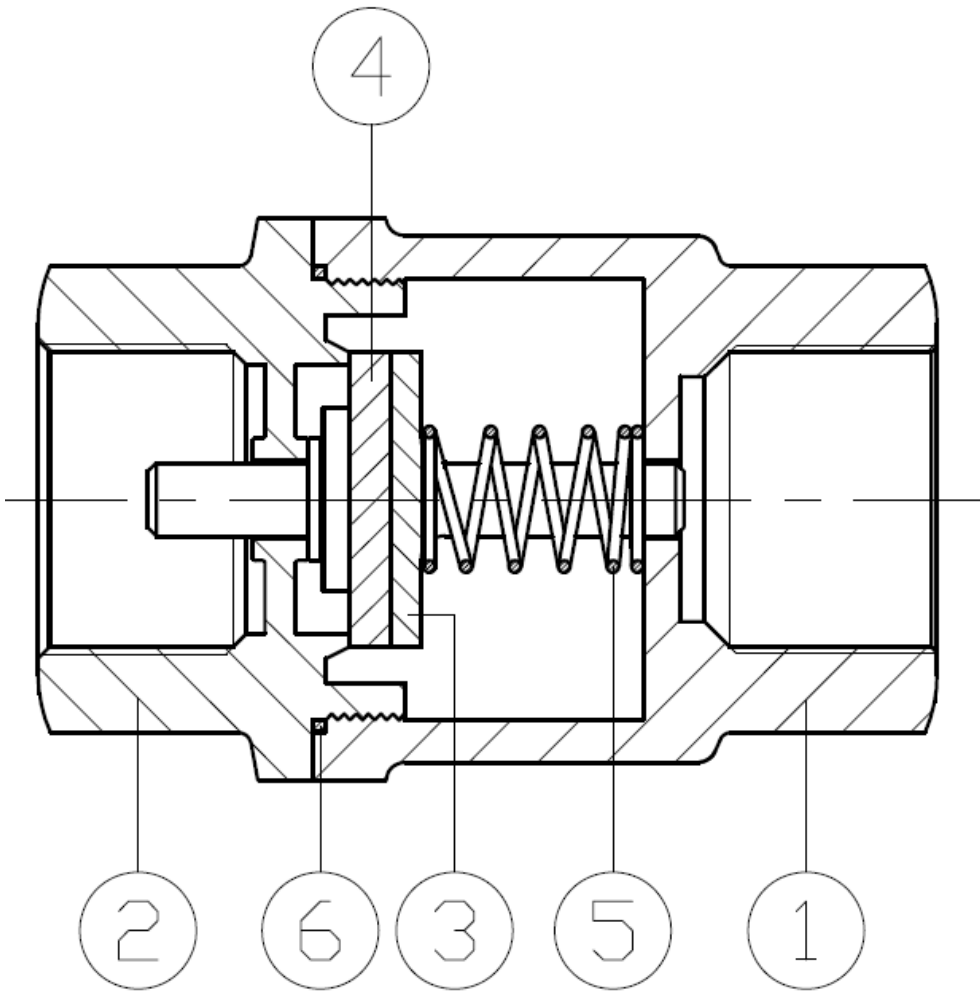
DN	↑	↓	→
8	20	19	20
10	20	19	20
15	21	20	21
20	21	20	21
25	22	21	22
32	23	22	24
40	24	22	24
50	25	23	25

RANGE :

- Female / female threaded BSP cylindrical 2 pieces disc check valve **Ref. 329** from DN 1/4" to DN 2"

STAINLESS STEEL DISC CHECK VALVE

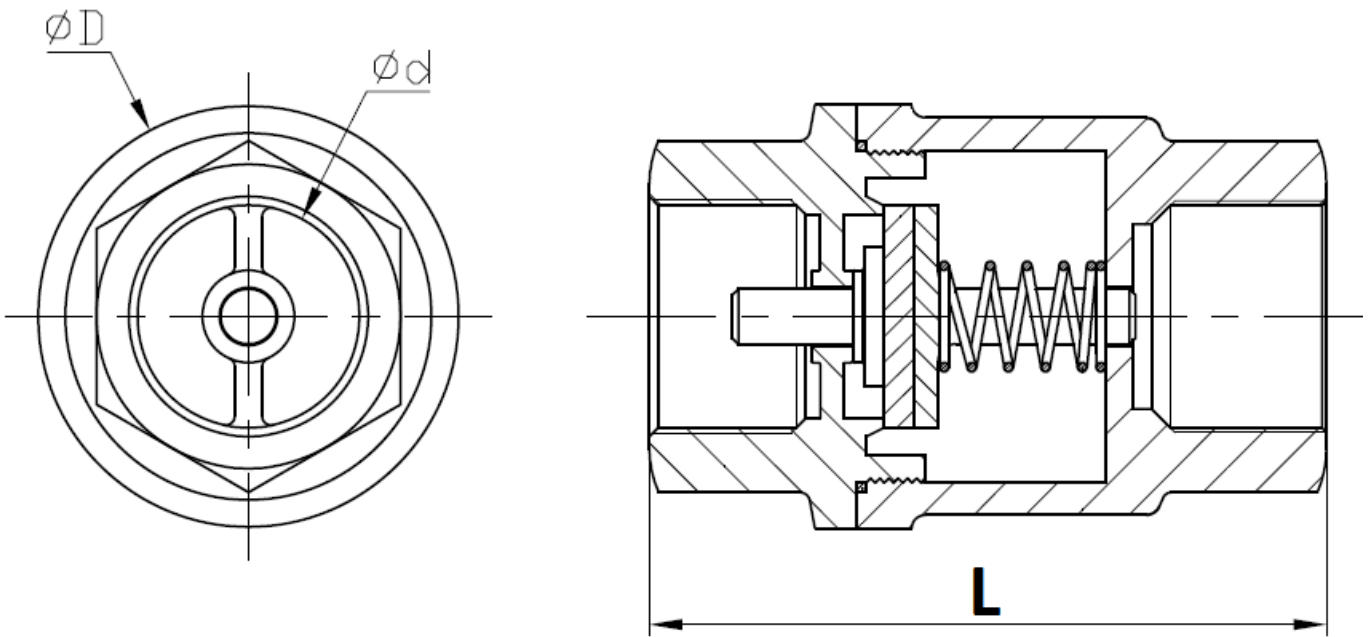
**MATERIALS :**



Item	Designation	Materials
1	Body	EN 1.4408
2	Bonnet	
3	Disc	
4	Gasket	PTFE filled with 15% glass fiber
5	Spring	AISI 316
6	Body gasket	PTFE filled with 15% glass fiber

STAINLESS STEEL DISC CHECK VALVE

**SIZE ( in mm ):**



DN	1/4"	3/8"	1/2"	3/4"	1"	1"1/4	1"1/2	2"
Ø d	10	10	15	20	25	32	40	50
Ø D	34.3	34.3	34.3	46	54	62.5	73.5	90.5
L	58.7	58.7	58.7	72.9	88.9	106.2	126.5	127
Weight (Kg)	0.18	0.17	0.19	0.4	0.6	1	1.5	2.2

**STAINLESS STEEL DISC CHECK VALVE****STANDARDS :**

- Fabrication according to ISO 9001 : 2015
- DIRECTIVE 2014/68/UE : Products excluded from directive (Article 4. § 3)
- Certificate 3.1 on request
- Pressure tests according to API 598, table 6
- BSP threaded cylindrical ends according to ISO 228-1

## **STAINLESS STEEL DISC CHECK VALVE**

### **INSTALLATION INSTRUCTIONS**

#### **GENERAL GUIDELINES :**

- Ensure that the check valves to be used are appropriate for the conditions of the installation (type of fluid, pressure and temperature).
- Be sure to have enough valves to be able to isolate the sections of piping as well as the appropriate equipment for maintenance and repair.
- Ensure that the check valves to be installed are of correct strength to be able to support the capacity of their usage.
- **Installation of all circuits should ensure that their function can be automatically tested on a regular basis (at least two times a year).**

#### **INSTALLATION INSTRUCTIONS :**

- **Before installing the check valves, clean and remove any objects from the pipes** (in particular bits of sealing and metal) which could obstruct and block the check valves.
- **Ensure that both connecting pipes either side of the check valve (upstream and downstream) are aligned (if they're not, the valves may not work correctly).**
- **Make sure that the two sections of the pipe (upstream and downstream) match, the check valve unit will not absorb any gaps. Any distortions in the pipes may affect the tightness of the connection, the working of the check valve and can even cause a rupture.** To be sure, place the kit in position to ensure the assembling will work.
- **During welding operation, be sure to not exceed 200°C**
- **If sections of piping do not have their final support in place, they should be temporarily fixed. This is to avoid unnecessary strain on the check valve.**
- **Fluids in the check valve must not contain solid objects ( it could damaged the seat ).**
- If there is a direction changing or if there's another material, it's better to take away the check valve so that it is outside the turbulence area ( **between 3 and 5 times the ND before and after** ).
- After a pump please refer to **FD CEN/TR 13932** to install the check valve :
  - If it is essential to keep priming the pump, a non-return check valve can be fitted to the suction pipe at a distance **L1 ( straight length suction ) > 10xD1 (diameter suction )**  
The check valve is designed to meet the maximum flow rate in service
  - In other cases, the non-return check valve is mounted on the discharge pipe at a distance of **L2 (straight length at discharge) > 3xD2 (diameter at discharge)**